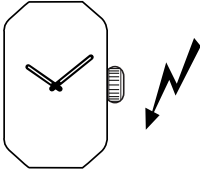
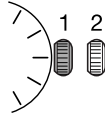
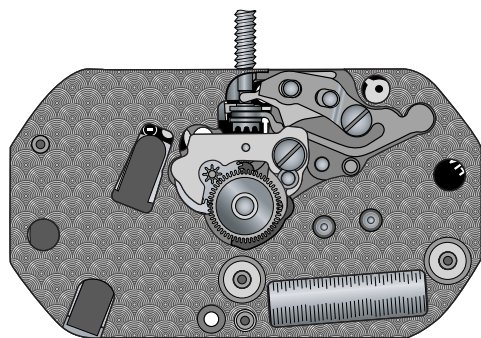
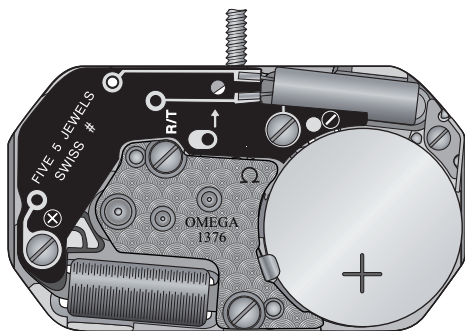


	Technical Guide		TG-19-C-047-E	A
	Produced by: pelrom	Date: 30.01.2007		

CALIBRE 1376

	Version A	Version B
$3\frac{3}{4}'' \times 6\frac{3}{4}''$ $\varnothing 9.00 \times 15.15 \text{ mm}$	 	
Height on movement	1.80 mm	
Height on battery	2.05 mm	
Number of rubies	5	
RoHS model	No	Yes



Omega personalised quartz movement, featuring circular graining, rhodium-plating and gilded engraving. Hour hand and minute hand. Rate adjustment by inhibition. Stepper motor, with three impulses per minute.



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Major points

Information on the battery (ref. 1449934)

1,55 V	«Low Drain»
Ø 6,80 mm,	H 1,60 mm
Renata	321
VartaChron	V321
UCAR, Ray-O-Vac, Energizer	321
Maxell, Panasonic and Sony	SR616SW

Movement exchange is recommended

According to Working Instruction 31. Repair and movement exchange policy.

Mandatory tools:

Hand fitting

Movement holder for hand setting

Reference

507 0038

Tweezers

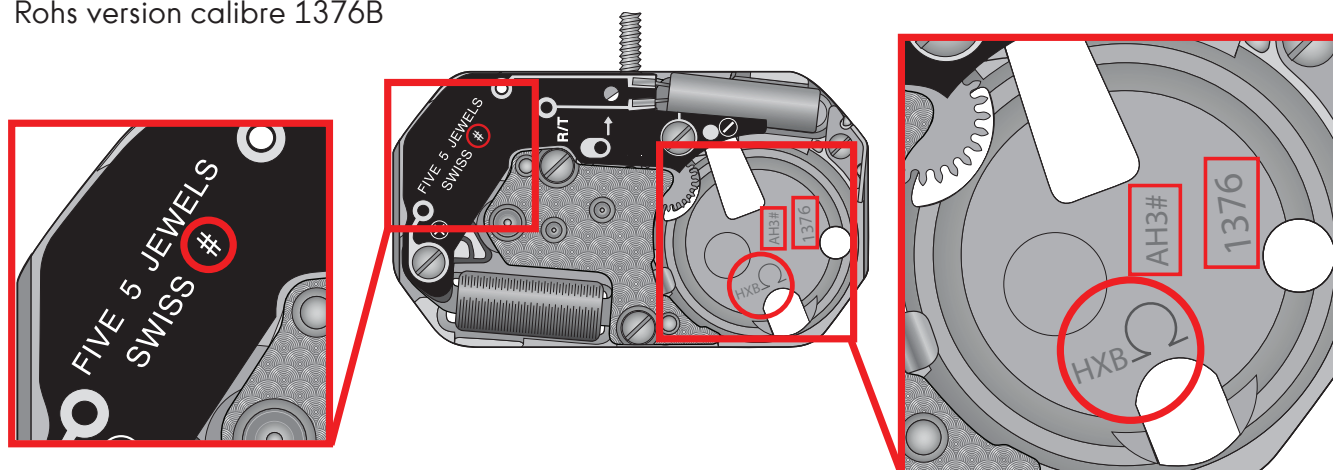
Plastic tweezers

502 310 0051

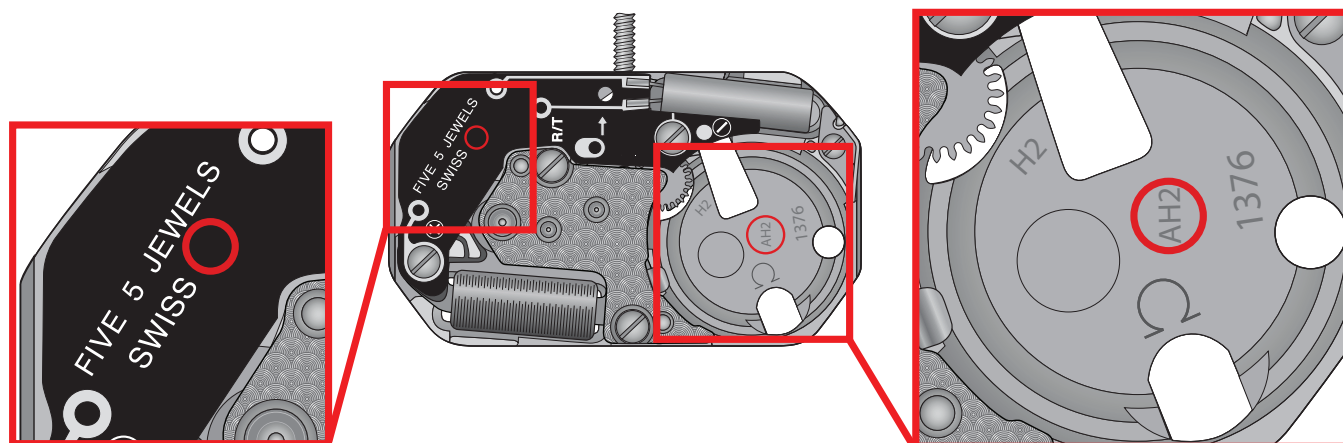
Differences between version 1376A and 1376B

Differences between a RoHS version and a non-RoHS version

RoHS version calibre 1376B



Non-RoHS version calibre 1376A



Hour wheel, H2 = 1.03mm	Calibre	Reference
	1376A	72213762501/2
	1376B	
Cannon pinion with driver H2 = 1.83mm	Calibre	Reference
	1376A	72213762421/2
	1376B	
Battery	Calibre	Reference
	1376A	1449934
	1376B	
Battery insulator	Calibre	Reference
	1376A	72213764046
	1376B	
Bridle +	Calibre	Reference
	1376A	72213764401
	1376B	
Handsetting stem Ø 0.80 mm / L 18.75 mm	Calibre	Reference
	1376A	72213749100
	1376B	
Handsetting stem Ø 1.10 mm / L 12.45 mm	Calibre	Reference
	1376B	72213749100/1
Screw for bridle +	Calibre	Reference
	1376A	722137654401
	1376B	

1.0 Information on height of hands

Fig. 1.0

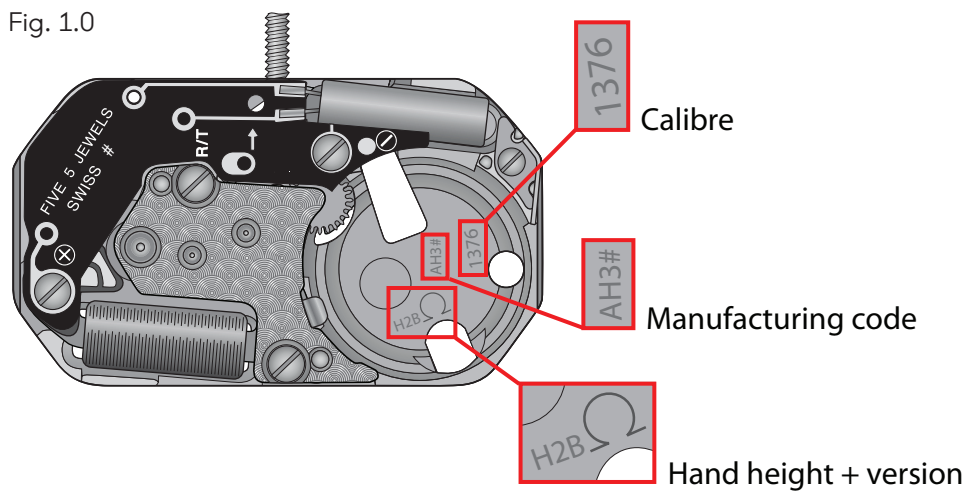
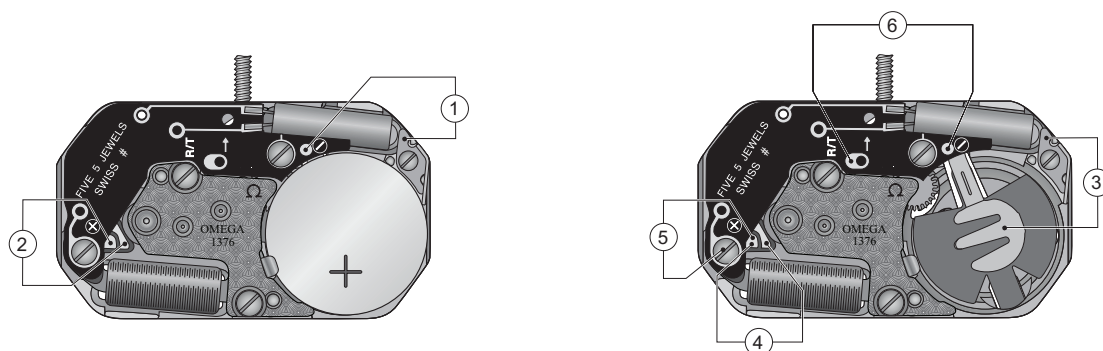


Fig. 1.0

1.0 Electrical tests



Pos.	Setting of apparatus	Measurement	Test	Remarks
1	2 V ($R_i \geq 10 \text{ k}\Omega / \text{V}$)	1,55 V	Battery voltage	
2	1 V ($R_i \geq 10 \text{ k}\Omega / \text{V}$)	For the Witschi Q 6000: The «Motor» LED lights up with every impulse.	Impulses per minute at the integrated circuit output 3 per minute	Measured with checked battery.
3	10 μA	$\leq 0,70 \mu\text{A}$	Movement consumption	Measured without battery, external supply, 1.55 V.
	2 V	$\leq 1,30 \text{ V}$	Lower limit for operating voltage	Measured without battery, variable external supply, starting with 1.55V, continually reduce voltage until movement stops
4	• 10 $\text{k}\Omega$	1,55 V ~ 1,85 $\text{k}\Omega$	Condition of coil	
5	• 100 $\text{k}\Omega$	-	Coil insulation	
6	Remark: With the additional contact position 6, <u>(R/T)</u> with the $\ominus$ contact, the motor is driven with 16 or 32 steps/s The clockwise rotation of the hands allows an immediate check.			
Ohmmeters with measuring voltage greater than 0.40V inappropriate; recommended voltage 0.20V.				
Ambient temperature 20°C.				

Rate adjustment by inhibition. The rate can only be measured using an instrument capable of measuring for sixty seconds or multiple times sixty seconds.

1.1 Fitting the battery

Slide the battery under the battery clamp no. 4400. Gently press on battery to position it in place with the bridge + no. 4401.

